

KEENWELD (Welding Supplies)

Unit 7b, East Ord Industrial Estate, Berwick upon Tweed TD15 2XF

Technical Services

SAFETY TESTING

KEENWELD have a registered gas inspector who is qualified (City & Guilds) to check and test your oxy/fuel hand held equipment as well as your inert gas (MIG/TIG) equipment. A full report is given on completion of a visual/leak/pressure test.

It is now a legal requirement for the owner/user to carry out a full risk assessment of mobile and portable oxy/fuel gas equipment systems for hot work fabrication processes. Further details available on request.

PIPEWORK INSTALLATION

KEENWELD can arrange for an on-site engineer to carry out pipework/manifold installation for your oxy/acet or inert gas equipment. We can also arrange for the safety testing on new or existing pipework.

MACHINE REPAIRS/MAINTENANCE

KEENWELD can offer a fast turn around on MIG/TIG/MMA/Plasma machine repairs. Our engineer can arrange an on-site visit or if you prefer, he can organise the pick up, repair and delivery of your machine.

TECHNICAL ADVICE

KEENWELD staff have a wealth of experience in the welding industry. They pride themselves on the fact that they can offer technical assistance to their customers either on the phone or on-site.

WELDER TRAINING

KEENWELD are very active in the training of operators in MIG/TIG/MMA and Plasma Cutting processes. We are involved in training from maintenance workshops to large fabrication companies as well as the quarrying industry. We can arrange a "tailor made" course to suit your own specific requirements.



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SAFETY FIRST!



The BCGA, British Compressed Gases Association Code of Practice 7 requires that oxy-fuel equipment such as regulators and flashback arrestors be **checked regularly**. In summary...

- ◆ **Annual checks** should be carried out by a competent person with practical and theoretical knowledge of oxy-fuel equipment.
- ◆ The BCGA recommends that regulators and flashback arrestors are **replaced** every 5 years or at the manufacturers specific recommendation.
- ◆ Any ESAB Group regulator (and most other suppliers) **marked for 200 bar** inlet pressure is likely to be **older than 18 years**.
- ◆ BOC oxygen is **now supplied to 230 bar** inlet pressure across the United Kingdom. Some Air Product cylinders are now 300 bar inlet pressure!



It is now a **legal requirement** for the owner/user to carry out a full **Risk Assessment** of Mobile and Portable Oxy/Fuel Gas Equipment Systems for hot work fabrication processes.

KEENWELD have a Registered Gas Inspector who is qualified (City & Guilds) to check and test oxy-fuel gas hand held equipment. We can also check inert gas systems (MIG/TIG). Please contact us if you would like further information or would like to make an appointment for our inspector to visit your premises.

Un-safe oxy-fuel equipment can be fatal...
Get it tested now!



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